

WHAT IS CLAIMED IS:

1. An electrophotographic photosensitive member which bears a developer image visualized by developer and which is rubbed by at least a cleaning member,
5 wherein:

an average particle diameter of a scraped particle obtained from a surface of the photosensitive member by a rubbing of said cleaning member is $9.0\text{ }\mu\text{m}$ or less.

10 2. An electrophotographic photosensitive member according to claim 1, wherein a scraped amount from the surface of the photosensitive member is 16 mg or more per a running distance $1.0 \times 10^6\text{ mm}$ of the photosensitive member relative to said cleaning member
15 which abuts against the photosensitive member with respect to a unit width of $2.8 \times 10^2\text{ mm}$ in a longitudinal direction of the photosensitive member.

20 3. An electrophotographic photosensitive member according to claim 1, wherein a surface layer of the photosensitive member comprises a charge carrier transport material, a composition including plural kinds of resins having different viscosity average molecular weights, and fluoroplastic resin particles.

25 4. An electrophotographic photosensitive member according to claim 3, wherein said fluoroplastic resin

particles are 1 to 10 parts by weight of materials constituting said surface layer of the photosensitive member.

- 5 5. An image forming apparatus comprising:
a photosensitive member for bearing an electrostatic latent image, as recited in any one of claims 1 to 4;

10 latent image forming means disposed around said photosensitive member and constituting electrophotographic process means and for forming the electrostatic latent image on said photosensitive member;

15 developing means for developing the electrostatic latent image formed on said photosensitive member; and

20 transfer means for transferring a visualized image on said photosensitive member onto a transfer material.

- 25 6. An image forming apparatus according to claim 5, wherein said photosensitive member and at least one of said electrophotographic process means disposed around said photosensitive member are integrally formed as a process cartridge detachably mountable to a main body of the image forming apparatus.

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